Eight entries are entered in a non-standard fashion, because you are 18 Across 29 Across. 10 Down and 44 Across are variant spellings; 46 Across is an unusual word.

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Across

- 1 Mother's collecting large fat ducks
- 6 Bow; the man's taking "Introduction to Ballroom Dance" with church dignitary
- 11 Reposition bolt after swapping principals in a special marriage? (2 wds)
- 12 Engineer can't OK ink additive for fuel
- 14 Mr. Crosby filled with energy for life
- 16 Lowlife grabbing onto profile
- **18** See instructions
- 20 Reportedly, I had watched
- 22 Thin metal sheets and swords
- 23 Actress Hope grasping most of Guam's system of communication
- **24** Fur is trendier after the end of March
- 25 Stan destroyed termite-like creatures
- 27 Spin left after gentleman embraces wife
- 28 Rejoice as everybody enjoys the good life
- **29** See instructions
- 33 Finally see older teacher make a mistake
- **35** Beginning of turgid French philosopher's "Possessions of the Bride"
- 38 Unending public disturbance in Brazilian city
- **39** Just relax and enjoy, ultimately, females with interest in direction (3 wds)
- **42** Worker's stratagem to replace host's \$100
- 43 Negative assessments involving Liberal schemes
- 44 Floored by actress Susan's comeback, hurried inside?
- 45 Fights Poles
- 46 Army base shelters actress Thurman's polecat

Down

- 1 Pliant guy accepts redesigned label
- 2 Princess essentially nixed addition
- 3 Quiet of late, holding it back
- 4 Kill Mafia leader, inserting knife at the heart (2 wds)
- **5** Relative of famed diarist and couple of lackeys occupying spread (*hyph*)
- 6 Covet a wild bird
- 7 Note cellist's initial request for instrument
- 8 Stop lady wearing headgear
- 9 Cut into little cubes, discard last of rind, and freeze
- 10 Exhibit endlessly sharp twisted horns
- 13 Consider minor but important piece tagger destroyed
- 15 Beef and fowl
- 17 Save United Nations with a smaller amount
- 19 Send back English school missive
- 21 AL'er with pull
- 22 Forum's leader authorizes hosting fifty people
- 23 Catch some rays with incredible zeal
- **26** Badge is held awkwardly
- 29 Centrally portray noose in figure of speech
- **30** Planet lacks a female title
- 31 Less polite comic Rita name-dropped
- 32 Think more quickly than tutor Sam Hurt
- **34** Frosty edge ultimately slippery
- 35 Sat back, drinking in old New Mexican art colony
- **36** Identity of small toymaker?
- 37 Certain Japanese contributing to Mountain University
- **38** Put back to sleep with rock
- **40** Some tally each positive vote
- 41 Brief chances for Greek goddess